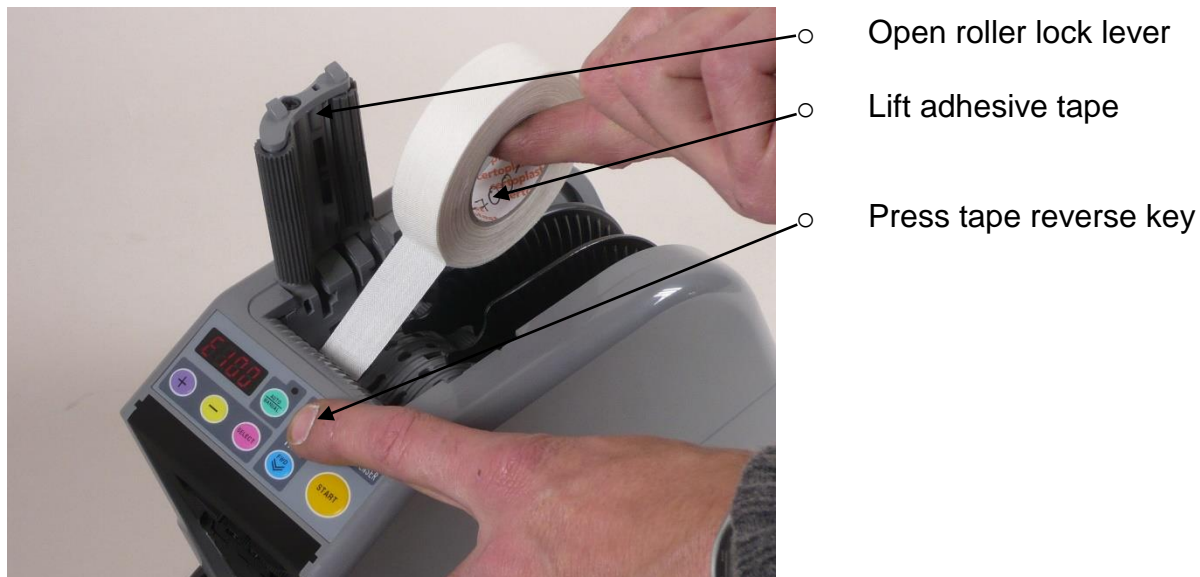


Instruction Manual
tesa® 6068/6071
Universal tape dispenser



Tape Dispenser TYP tesa® 6068/6071:

In order to avoid troubles and damage due to deposits of adhesive please proceed as follows when changing the tape:



IMPORTANT ADVICE:

Please do not leave adhesive tapes in the device if you do not use it for a longer period (i.e. some hours or overnight). This prevents sticking of the rollers and all parts which are exposed to the tape.

We also recommend to clean frequently the complete inner parts of the device, especially the rollers, knives, motor cover etc. to ensure perfect use of the device.

Warranty

We warrant to the original purchaser of the product that will be free from defects in material or workmanship for as long as the original purchaser owns the product, when given normal wear and proper usage.

The limited warranty for the machine shall be for a a period of 180 days from the date of purchase.

The spare parts such as cutting blades, rollers etc. are not covered under the warranty period as they are considered as "wear parts".

This warranty is only valid if the product:

- ❖ Was not damaged while being installed.
- ❖ Was operated in accordance with product's specifications, instructions and any technical support directions.
- ❖ Was not modified or damaged by tempering, user error, accident, disaster, abuse, misuse, power supply, power application, alternation, repair, modification, a fix or replacement by someone other than the original product.

***Please read the instruction manual in order to use the product appropriately and safely.**

Safety Instruction

The safety guidelines in this Instruction Manual must be observed in order to prevent damage to the machine or injury to the operator or other person.

The safety guidelines prescribed "Warning" and "Caution" describe Possible injury or damage that may be suffered from operating or maintaining the machine in a manner other than as described in this Instruction Manual. Read and follow the safety precautions carefully before the Instruction Manual.

Definition of Warning and Caution Symbols



Warning

Indicates a potentially hazardous situation which if not avoided, could result in death or serious injury.



Caution

Indicates the carelessness of handling may result in danger and that the operator is at risk of injury, or the machine is at risk of damage



Indicates Caution

A symbol within the triangle, or the description, will indicate a specific hazard.



A Prohibited Action

A symbol within the circle, or with a diagonal stroke, will indicate prohibited action.



A Require Action

A symbol within the circle in black, or the description, will indicate the required action.



Warning



Do not plug in, unplug the cord, or operate the machine with wet hands. Failure to observe this may result in injury due to electric shocks.



Never insert your finger, or any other body part, or any foreign object into the machine. Failure to observe this may result in injury.



Keep hair or loose clothing away from the machine while it is operating. Failure to observe this may result in injury.



This machine is intended for industrial use only. Do not allow untrained operator or children to operate the machine. Failure to observe this may result in injury.



Turn off the power switch and unplug the machine prior to replacing the blade or performing any maintenance the machine. Failure to observe this may result in serious injury.



Do not use this machine for anything other than its specified application. Use of the machine for any unintended applications can cause injury to the operator or failure of the machine.



Caution



Do not install the machine where it is wet. It may cause electric shock or damage to the product.



This machine must not be disassembled or remodeled. It may cause electric shock or damage to the product.



When you unplug the product, hold the plug. If you pull the cord, it can cause shock or electric shock due to snapping of the wire.



Do not put waste into the label outlet. It may cause accidents or breakdown of the product.

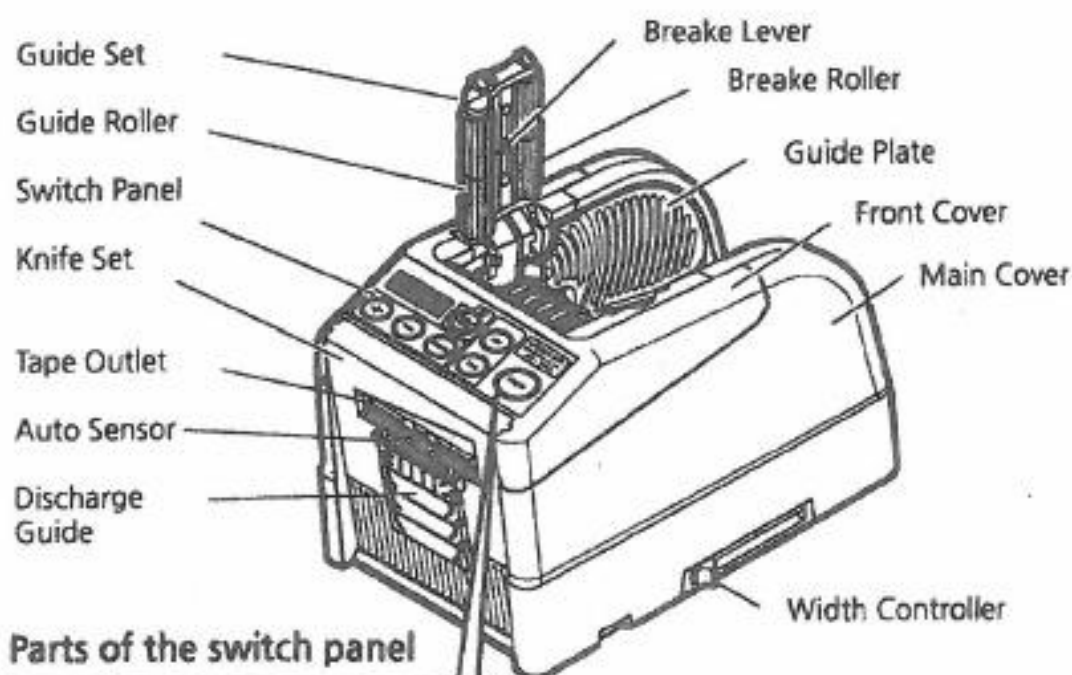


Professional should stay by the machine at all times while it is running. When the machine is left unattended, make sure to turn it off and unplug it. It may cause accidents or breakdown of the product.

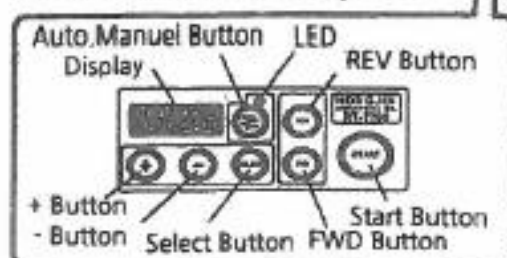


Put in the power plug tightly. If it is not plugged in tightly, it may cause fire due to contact failure.

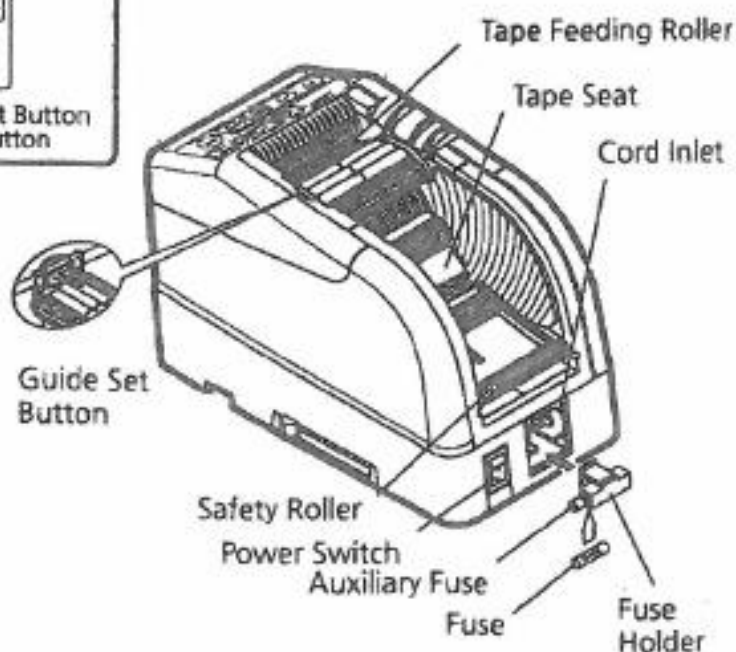
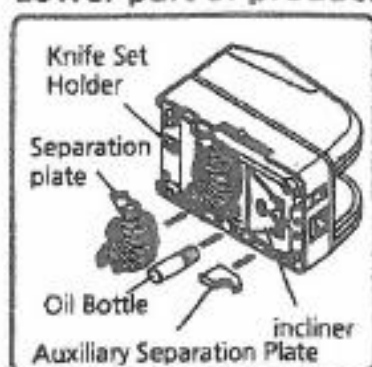
Identification of Parts



Parts of the switch panel



Lower part of product



Loading the Tape R

- Insert the AC Cord into the inlet of the main body.
- Plug in the earth terminal.
- Turn off the product and plug in.
- Turn on the product.

- ✦ When turned on, the product begins to make a sound while the length to cut tape displayed.
 - ✦ When turned on, the product is manual.

- Open the guide Set by pressing the guide set button.

- Put tape on the tape set.

- Adjust the guide plate by moving the width controller.

- ✦ The guide plate touching the side of tape, move the controller back a bit so that the tape rolls smoothly.
 - ✦ When mounting a wide tape, pull the safety roller enough so that the tape does not fail.

- Mount the tape with the glue side down under the guide roller.

- Press the FWD until the tape is out of the outlet.

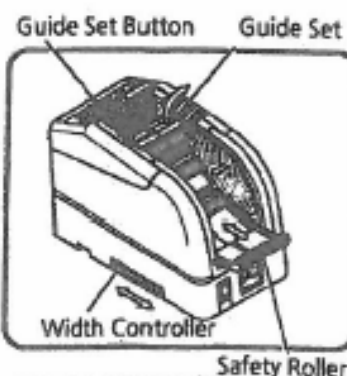
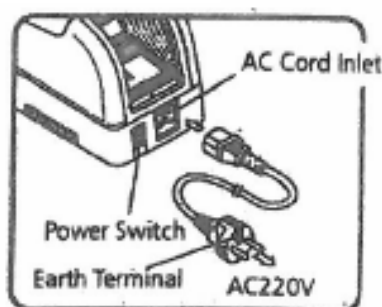
- ✦ In case of a highly adhesive tape, roll it out enough before mounting it and pressing the FWD button.
 - ✦ The FWD button is operated only while pressed. Setting the tape, adjust the length of time it is pressed so that the tape moves little by little.

- ✦ For your safety, the guide roller operates slowly until the tape reaches the outlet. Then, it begins to operate at a normal speed.

- Close the guide set once the tape is fully mounted.

- Press the Button.

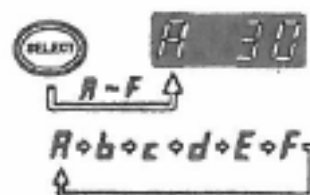
- ✦ If the start button is pressed right after the FWD, the cutter cuts the tape out of the outlet. Please remove the part of the tape out. Set the product according to the next page and press the start button, and the product begins to operate at a mode set.



Be sure the glue side of the tape goes down when mounting the tape. Otherwise, the tape might not roll smoothly.

Setting the Tape Length

- Check if the length you want is displayed.
 - The Length to cut tape is displayed with A to F and numbers. If the length needs to be adjusted, Press the select button long.
- Set the length by to cut tape.
 - Set the length by pressing the + or - button.
 - With this product, you can set 6 types of length. Select one among A to F by pressing the select short and set the length too cut tape. (Cut Range : 5 - 999mm)
 - Basic length is set like the following - A : 30, b : 0, c : 0, d : 0, E : 0, and F : 0
 - 1mm increases or decreases every time the + or - button is pressed short. Pressed long 5mm.



Setting the cutting length



Setting the Mode

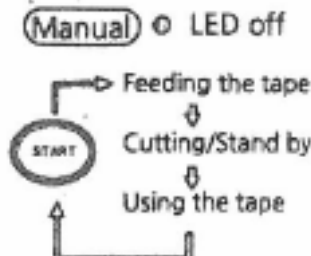
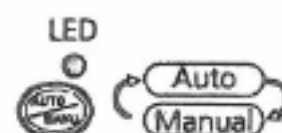
This machine has the following 4 functions.
A user of this product can do various works by setting a mode desired.

● Auto / Manual Mode

Push the Auto / Manu button briefly. _____ please switch to an automatic mode or a passive mode.

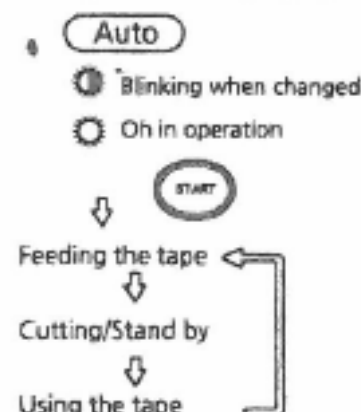
Manual Mode (LED off)

- Check the LED is off
 - Press the AUTO/MANU button briefly _____ the LED is on or blinking to turn it off.
 - Pressing the button long returns cutting length to the initial value.
- Pressing the start button cuts the tape once. Then the unit stands by.



Auto Mode (LED on)

- Check the LED is blinking
 - If the LED is off, make it blinking by press the AUTO/MANU button briefly.
 - Because it is switched to a rolling mode if push the button for a long time more than one second, please be careful.
- Pressing the start button cuts the tape. Then the unit stands by.
 - Check if the LED is on when the tape cut stands by at the outlet.
 - Removing the tape standing by at the outlet, the unit automatically cuts the next part of the tape and stands by



● P Mode (Countdown Mode)

Cutting the number of tape set is finished, the buzzer informs you. This mode is available automatically and manually. Setting is available up to 999.

- Select the cutting length desired (A to F) by pressing the select button.
- The select button pressed long, Lcon is displayed.
- The select button pressed briefly again, P mode is on.
 - P is shown on the display.
- Set the number desired by pressing the + or - button.
- Pressing the start button cuts the tape and the unit stands by.
- Everytime the tape is out, the number of cutting remaining is displayed.
- When 0 is displayed, the buzzer alarms.
 - After buzzing, the number set first is displayed.
 - At the automatic mode, remove the tape after the buzzing.
 - Removing the tape before buzzing, the LED begins to blink. Then, press the start button to move and cut the tape.
 - Press the AUTO/MANU button change the mode while processing.

Checking the cutting length



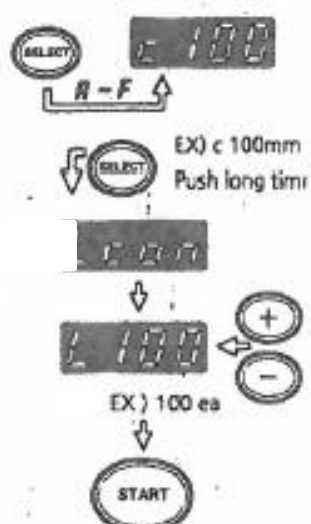
● L Mode (Consecutive Cutting Mode)

Setting the number and pressing the start button, the unit operates without stopping until the program is over and the unit buzzes.

Setting is available up to 999.

- Select the cutting length desired (A to F) by pressing the select button.
- The select button pressed long, Lcon is displayed.
- Set the number desired by pressing the + or - button.
- Pressing the start button, the unit cuts the tape repeatedly displaying the number.
 - When 0 is displayed, the unit buzzes and stops.
 - After the buzzing, the number set first is displayed.
 - If the unit needs to be paused, press the start button.
 - If the tape needs to be cut regardless of the number, press the start button with Lcon displayed.

Checking the cutting length

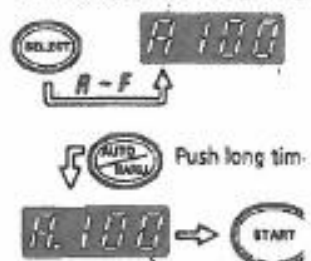


● Program Mode (Sequentially Cutting Mode)

At this mode, the unit cuts the tape according to the values set in advance.

- The AUTO/MANU button pressed longer than a second, the first segment of the display is marked with a dot and the rolling mode is on.
 - Cutting by up to 6 different lengths is available.
 - The Length of the tape cut is displayed.

Checking the cutting length



Rolling Mode

In this mode, the unit cuts the tape according to the values set in advance.

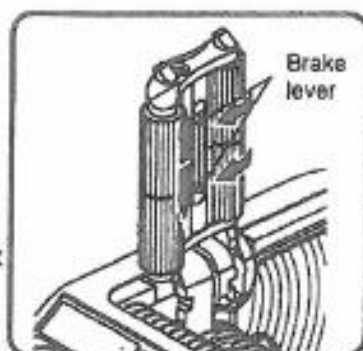
This mode is available in automatic or manual operation.

Press the button Auto/Manual longer than a second. The first segment of the display is marked with a dot and the rolling mode is on.

- Cutting up to 6 different lengths available.
- Length of the tape cut is displayed.

When using a tape easily curling up

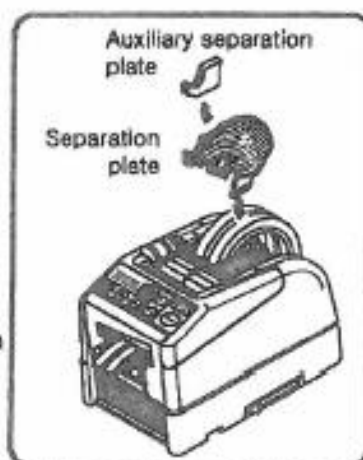
- Raise the guide set by pressing the guide set button.
- Widen it by pushing the brake lever of the guide set.
- When the tape is curled up in spite of using the brake roller, hold it stronger using the width controller.
 - The lengths of cutting and setting might be different depending of the type of tape or condition of use. Then, measure the tape cut and correct the difference.



When using two tapes

Insert the separation plate when using the tape below 10mm wide. It is possible to use 2 tapes below 25mm wide at the same time

- Take out the separation plate under the guide set button.
 - Raise the guide set by pressing the guide set button.
 - When using a tape below 10mm wide, insert the auxiliary separation plate.
 - Take out the auxiliary separation plate under the main body and insert it into the separation plate.
 - Put the tape on the tape seat and adjust the guide plate by moving the width controller.
 - Install the tape and set the mode desired.
 - When two tapes are used at the automatic mode, removing both of the tapes at the outlet makes the next part of the tape stand by.
- *Caution) Using two highly adhesive tapes forcefully might affect the motor and reduce its life span.



Other functions

Discharge guide plate

- Adjust its angle depending on the type of tape or processing.
- ★ Connection use is possible for long.



Incline prop

- Open it to incline the main body depending on the type of tape processing.



Replacing the Cutter unit



There is a risk of accidents.

Before replacing the power off, and disconnect the power plug.

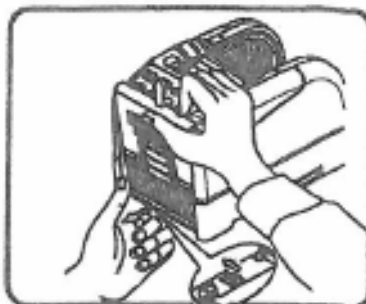


The blades are very sharp.

Careful to avoid touching the blade area.

The Cutter unit is a consumable item. Replace the cutter unit if cutting condition worsens.

- Turn off the product first.
- Raise and separate the Cutter unit by pulling the cutter holder to the front.
 - Check if the lower side of the new cutter is parallel to the outlet.
 - If it is not, push it up to the lower end by using a screw driver and so on.
 - Insert the cutter into the main body and press it hard to fix it.

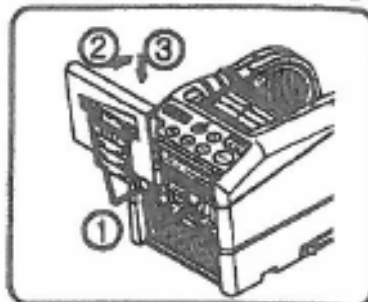


Checking the unit

Washing the cutter

Some tapes might cause glue or tape fragments to stick to the cutter. In this case, remove the cutter from the main body and wash it.

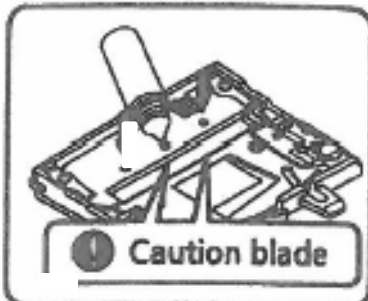
- Turn off the product and remove the cutter.
- Remove the sticky material with some alcohol and dry cloth or a swab.
- Install the cutter.



Lubrication of the cutter

For smooth operation of the product, regular lubrication is needed.

- Turn off the product and remove the cutter.
- Put some oil into the lubrication hole of the cutter.
- Put some oil into the guide rail of the lower blade.
- Install the cutter unit.
 - Wash off the overflowed oil.
(Be sure the oil does not overflow.)
 - Do not forget to test drive before using the product.



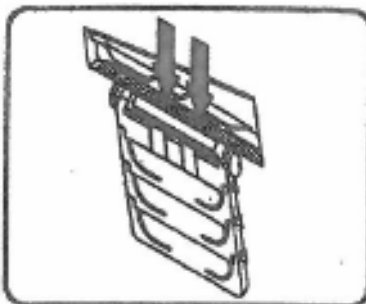
Around the auto sensor

The product cannot detect the tape if the sensor under the tape outlet is dirty.

- Always keep the sensor clean.
- Be careful not to scratch the sensor in removing the tape fragments on it.

Washing the main body

Wipe the main body gently with water containing some diluted neutral detergent.
Never use organic solvents.



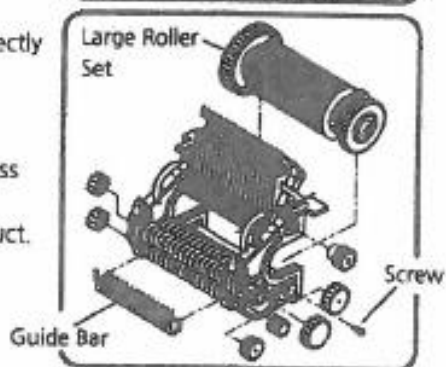
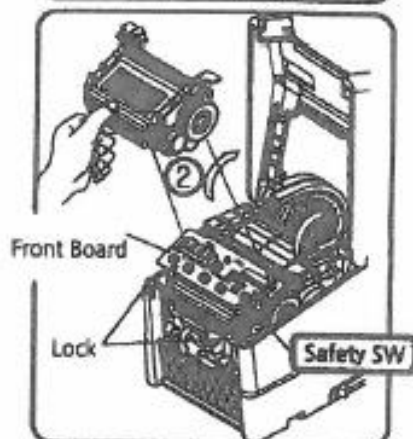
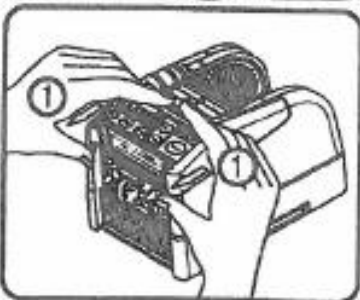
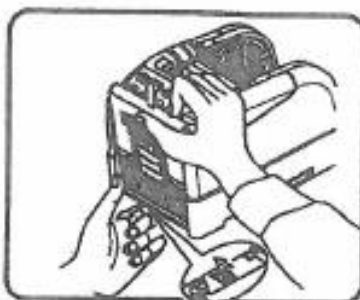
Checking and replacing the roller

The roller which is damaged or cannot be used any more can be easily exchanged. Refer to the following when the tape is stuck at the outlet or not rolled out smoothly.

- Turn off the product first.
- Put the cutter holder to the front and raise the Cutter unit to remove it from the Main body.
- Using both hands as shown in the figure, the Front cover and pull as hard as the front, then unlock and lift up to 90° rotation.

Front board enter the Safety Switch is activated, the front cover is opened, the power is automatically turned off.

- In the upper part of the body to remove the front board.
- Open the guide set by pressing the guide set button.
 - Guide set, opens the front frame of the lock is released
- The front frame set is separated from the main body.
 - Up the front frame set to lift the body from the exit.
- Large roller set, slide it toward the back to remove it from the front frame set.
- Remove the guide bar from the front frame set.
- Loosening the screw in the bottom center of the back of the frame in front of the point, you can separate the left and right.
 - Be sure to read not to change the position of the gear decomposition.
- Remove the sticky material or tape fragments on the roller.
- If the roller is heavily damaged or tape fragments on the roller.
- Put some oil to the spinning axes at both ends of the front unit.
- Install the roller part to the main body.
 - Please check that each part of the combined correctly concluded.
 - Locate the auto sensor unit to its initial place.
- Install the cutter unit.
 - Insert the cutter unit into the main body and press it hard to fix it.
 - Do not forget to test drive before using the product.



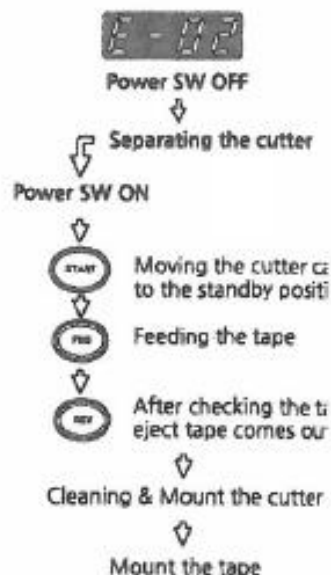
Error Message

The product buzzing and stopping while used, the following message is displayed.

E-02 Cutter location error

It is shown when the tape is stuck in the cutter part or the cutter is not correctly mounted in the main body.

- Turn off the product.
- Pull the cutter holder to the front and raise the cutter unit to separate it.
- Turn on the product.
- Press the start button.
 - The cutter cam moves to the standby location.
- Press the FWD button and eject the tape. Then, cut the tape out of the guide bar with scissors.
- Press the REV button pulling the tape back to take it out.
- Clean the cutter set and put some oil to the lower blade guide.
- Mount the cutter unit to the main body.
- Install the tape according to the method mentioned before.



E-03 Motor stop

Sometimes, the motor could be overloaded and stop while feeding the tape.

- Cancel the error message by pressing the start button.
- Move the tape back by pressing the REV button and take it out.
- Check around the cutter or tape mover and remove the tape fragments and the like with the tweezers.
- Install the tape according to the method mentioned before.



Be sure not to touch the blade when removing what cause an error.



If the product does not function even after following the above or if the product malfunctions without any error message, turn off the product and stop using.



Do not use the tape which can cause thousands volts of static electricity while use. Or, there might be an accident.

Malfuction

Please check the following before deciding the product is out of order.

Not working with the power on	<ul style="list-style-type: none"> ● AC Cord disconnection ● Fuse disconnection 	<ul style="list-style-type: none"> ● Check if the cord is connected right. ● Replace the fuse to new one. * If the fuse disconnection continues, stop using the product.
Next part of the tape not coming out even after removing one. (Auto mode)	<ul style="list-style-type: none"> ● The manual mode is on ● The sensor is dirty. ● The tape did not go through the sensor. ● There is a light source close to the sensor. ● A tape with an extremely low reflexivity is used. 	<ul style="list-style-type: none"> ● Set the automacit mode. ● Clean the product. ● When using a tape less than 10mm wide, please use the separation plate ● Do not let the light source reach the sensor. ● There are some tapes not available with the automatic mode.
Abnormal opertaion of the cutter	<ul style="list-style-type: none"> ● The Cutter set installed wrong. 	<ul style="list-style-type: none"> ● Check if the cutter unit is correctly installed on the main body.
Difference between the actual length and the	<ul style="list-style-type: none"> ● A highly adhesive tape is used. ● A slippery tape is used. 	<ul style="list-style-type: none"> ● Test cut and correct the difference.
Tape curled up	<ul style="list-style-type: none"> ● The brake lever is no used. 	<ul style="list-style-type: none"> ● Use the brake lever



If the product keeps showing disorder even after following those mentioned above, please stop using it and call the seller or the manufacturer.

Specifications

Power requirement	AC100-240V Free Volt
Input voltage range	±5%
Power consumption	25W
Dimensions	116 W x 140 H x 213 D mm
Weight	2.3Kg
Material	Special ABS resin
Cutting width	6-60mm *1
Cutting length	5-999mm *2
Moving speed	200mm/sec
Tape diameter	Φ30-Φ300 *3
Accessories	Power cord 2A fuse(Extra 1pc built inside the AC inlet) Separation plate & auxilliary separation plate Oil can (Silicon Oil 3.5cc)

*1, *2, *3 might not be available depending on the type of tape, ancontion of use.

This machine may change its parts without prior notification for product improvement. Please understand.

Exploded view tesa® 6068/6071:

